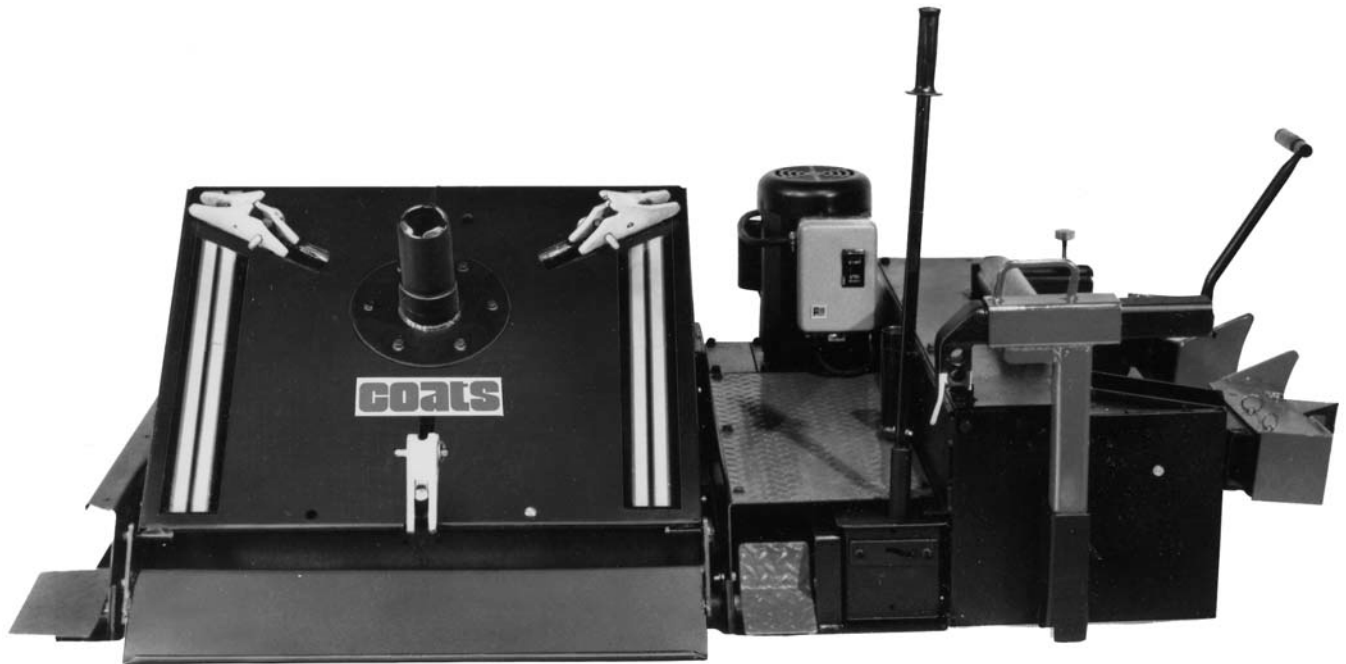


COATS®

H.I.T. 6000

Truck Tire Changer



Parts Identification

READ these instructions before placing unit in service KEEP these and other materials delivered with the unit in a binder near the machine for ease of reference by supervisors and operators.

HENNESSY INDUSTRIES, INC.

1601 J. P. Hennessy Drive, LaVergne, TN USA 37086-3565 615/641-7533 800/688-6359

HENNESSY INDUSTRIES INC. Manufacturer of AMMCO®, COATS® and BADA® Automotive Service Equipment and Tools.

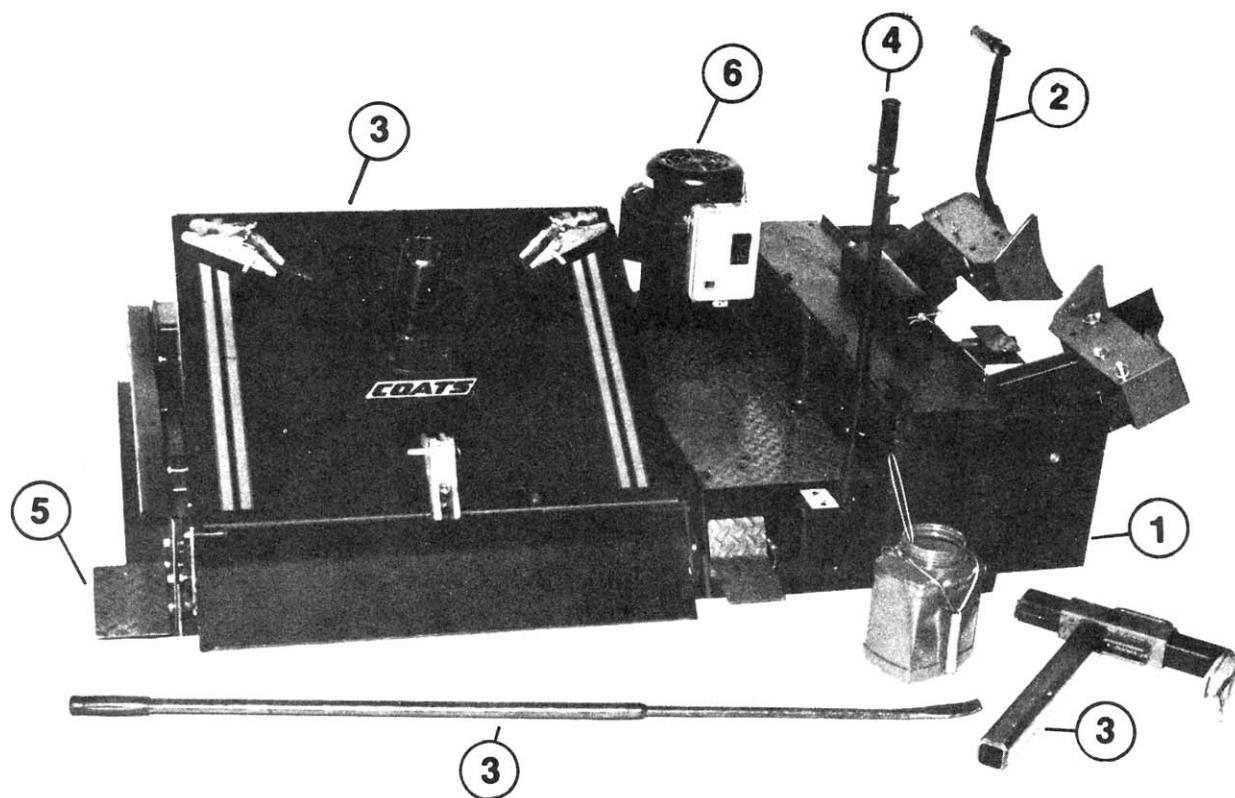
Manual Part No.: 8120584 04

Revision: 03/18

Parts Identification

Parts Identification

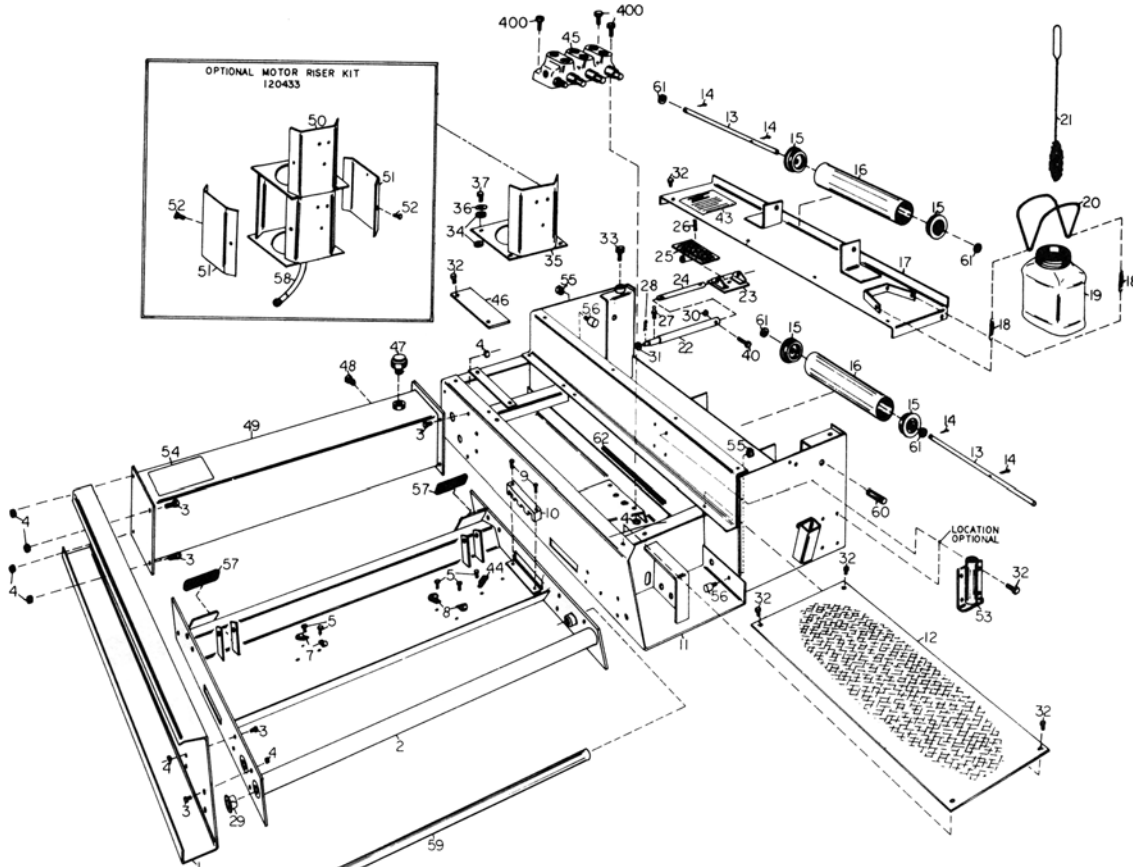
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Parts Identification

Chassis



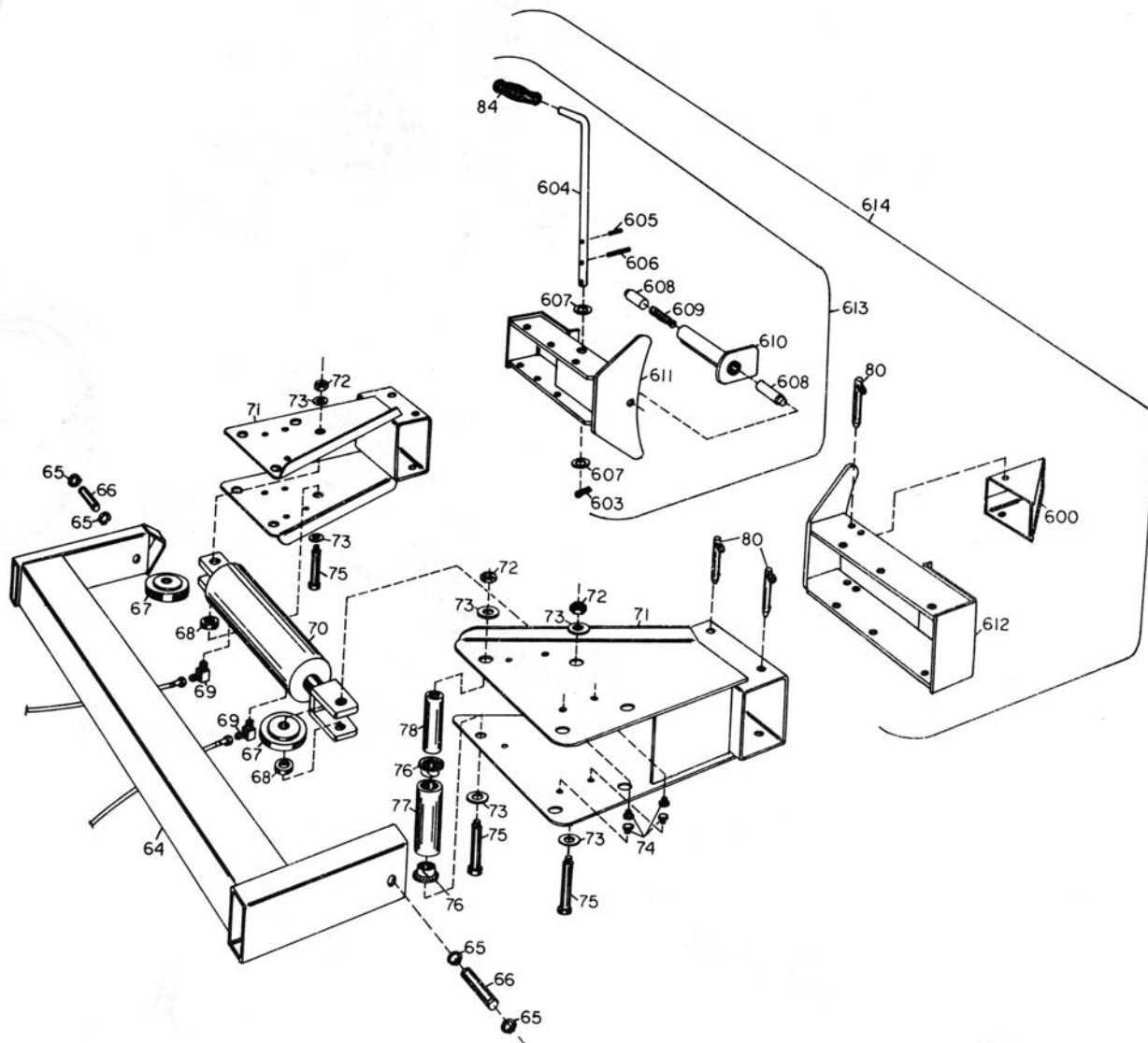
ITEM	PART NO.	DESCRIPTION
1	8120185	Outboard Rail
2	8120130	Cradle
3	8000524	3/8 x 1 Cap Screw (Ea.)
4	8000516	3/8 Lock Nut (Ea.)
5	8120455	10-24 Screw (Ea.)
8	8120386	Hose Clamp 5/16 ID (Ea.)
9	8105390	1/4 x 1-1/2 Cap Screw (Ea.)
10	8120139	Hose Block
11	8120300	Bead Loosener Frame
12	8120172	Cover Plate
13	8120307	Roller Pivot (Ea.)
14	8107419	Hitch Pin
15	8120192	Bearing Roller (Ea.)
16	8120191	Roller (Ea.)
17	8120188	Bead Loosener Cover
19	8120347	Lube Bottle
20	8108934	Spring
21	8120366	Cotton Swab
22	8120305	Pedal Extension
23	8120147	Foot Pedal Base
24	8120312	Rod Extension
25	8120143	Foot Pedal
26	905561	1/4 x 1-1/4 Roll Pin
27	8106847	Pivot Ball
28	8107419	Hitch Pin
29	8106007	3/4 Nylon Bearing
30	8000591	1/4 Lock Nut
31	8010027	1/2 Washer

ITEM	PART NO.	DESCRIPTION
32	8107413	3/8 x 1 Self Tapping Bolt (Ea.)
33	8120308	Screw Adjusting
34	8120369	Rubber Washer (Ea.)
35	8120336	Switch Box Bracket
36	8301032	3/8 Washer
37	8105131	3/8 x 1-1/4 Self Tapping Bolt
43	8120348	Warning Decal
44	8120553	Hose Retainer
45	8120553	Hydraulic Valve
46	8120171	Cover Plate (small)
47	8120291	Breather Cap Assembly
48	8120151	1/4 NPT Pipe Plug
49	8120151	Reservoir
*60	8120383	Motor Riser
*51	8120382	Cover
*52	8106301	1/4 x 1/2 Self Tapping Bolt
53	8120328	Tool Holder
54	8120425	Maintenance Decal
55	8103260	1/2 Lock Nut
56	8104263	3/4 Stud
57	8120432	Table Stop Cushion
*58	8120427	5/16 Riser Hose Assembly
59	8120180	Rod Table Top Pivot
60	8120314	Pin Bead Loosener Pivot
61	8101253	3/4" Machine Bushing (Ea.)
400	8181137	3/8" x 2-1/4" N.C. HHCS (Ea.)

* Optional

Parts Identification

Bead Loosener



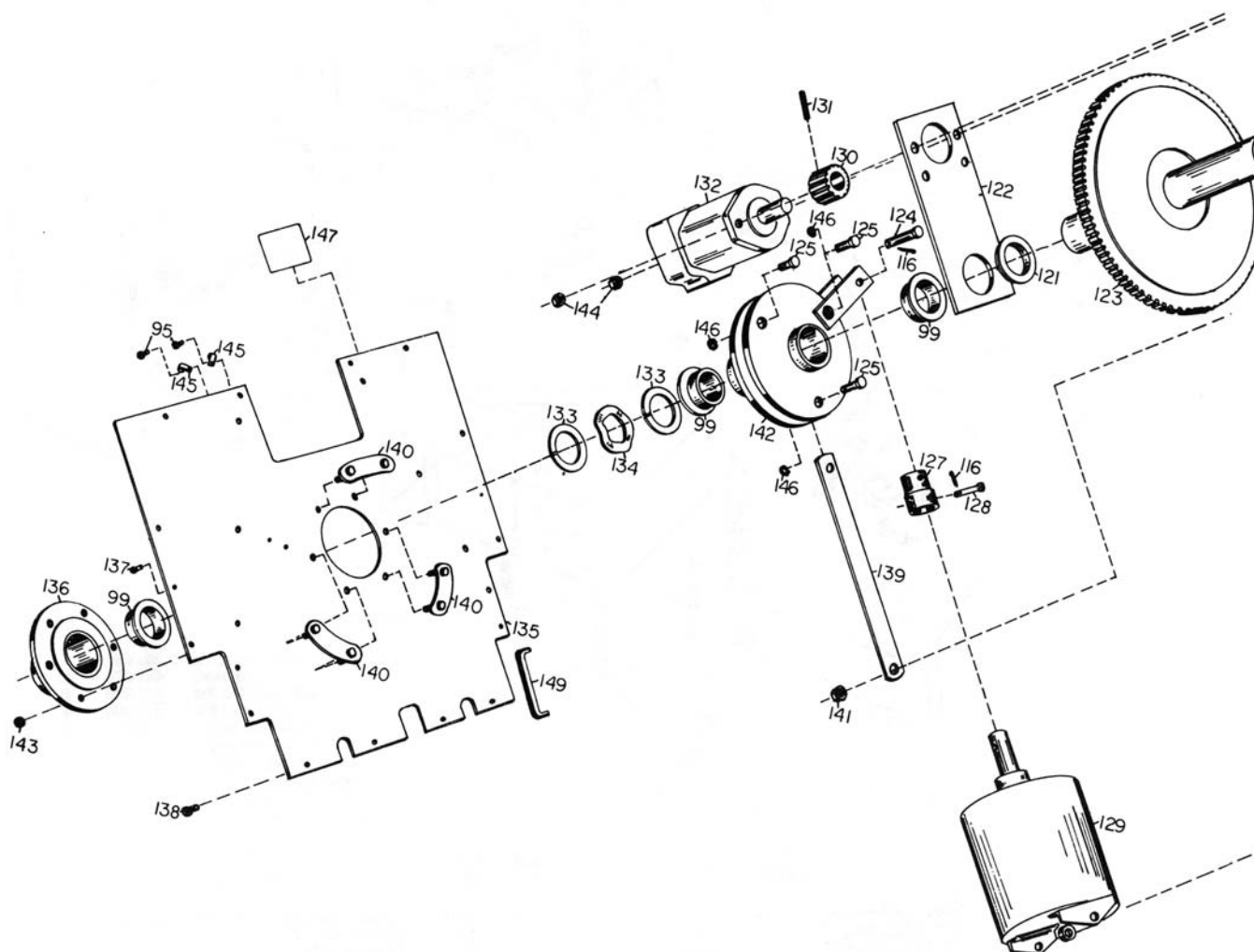
ITEM	PART NO.	DESCRIPTION
64	8120096	Bead Loosener Rail Tube
65	8101001	3/4" Snap Ring (Ea.)
66	8120314	Pin Bead Loosener Pivot
67	8120099	Bead Loosener Cyl. Wheel (Ea.)
68	8120103	Bead Loosener Cyl. Spacer (Ea.)
69	8120286	1/4 NPT x 3/8 JIC 90 degree ELL (Ea.)
70		Bead Loosener Cylinder (See page 9)
71	8120105	Bead Loosener Carrier (Ea.)
72	8120055	5/8-11 N.C. Flange Nut (Ea.)
73	8101253	3/4" Machine Bushing
74	8120100	Bead Loosener Slide Button (Ea.)
75	8120371	3/4" x 4 Shoulder Bolt (Ea.)
76	8101352	1-1/4"x7/8 Nylon Bearing (Ea.)
77	8120102	Bead Loosener Roller Tube (Ea.)
78	8120104	Bead Loosener Roller Spacer (Ea.)
80	8120326	Detent Pin (Ea.)
84	8100979	Handle Grip
600	8120513	Wheel Stop
603	8107419	Hitch Pin
604	8120541	Handle

ITEM	PART NO.	DESCRIPTION
605	7109359	3/16 x 1-1/2 Roll Pin
606	8101094	1/4 x 2-1/2 Roll Pin
607	8103264	3/4 x 1-1/4 Machine Bushing
608	8120539	Shoulder Pin (Ea.)
609	8104284	Detent Spring
610	8120535	Pivotal Shoe
611	8120544	B.L. Shoe W/C R.H.
612	8120112	B.L. Shoe W/C L.H.
613	8120545	Pivotal Shoe Assy
614	8120550	Pivotal Shoe Kit Comp.

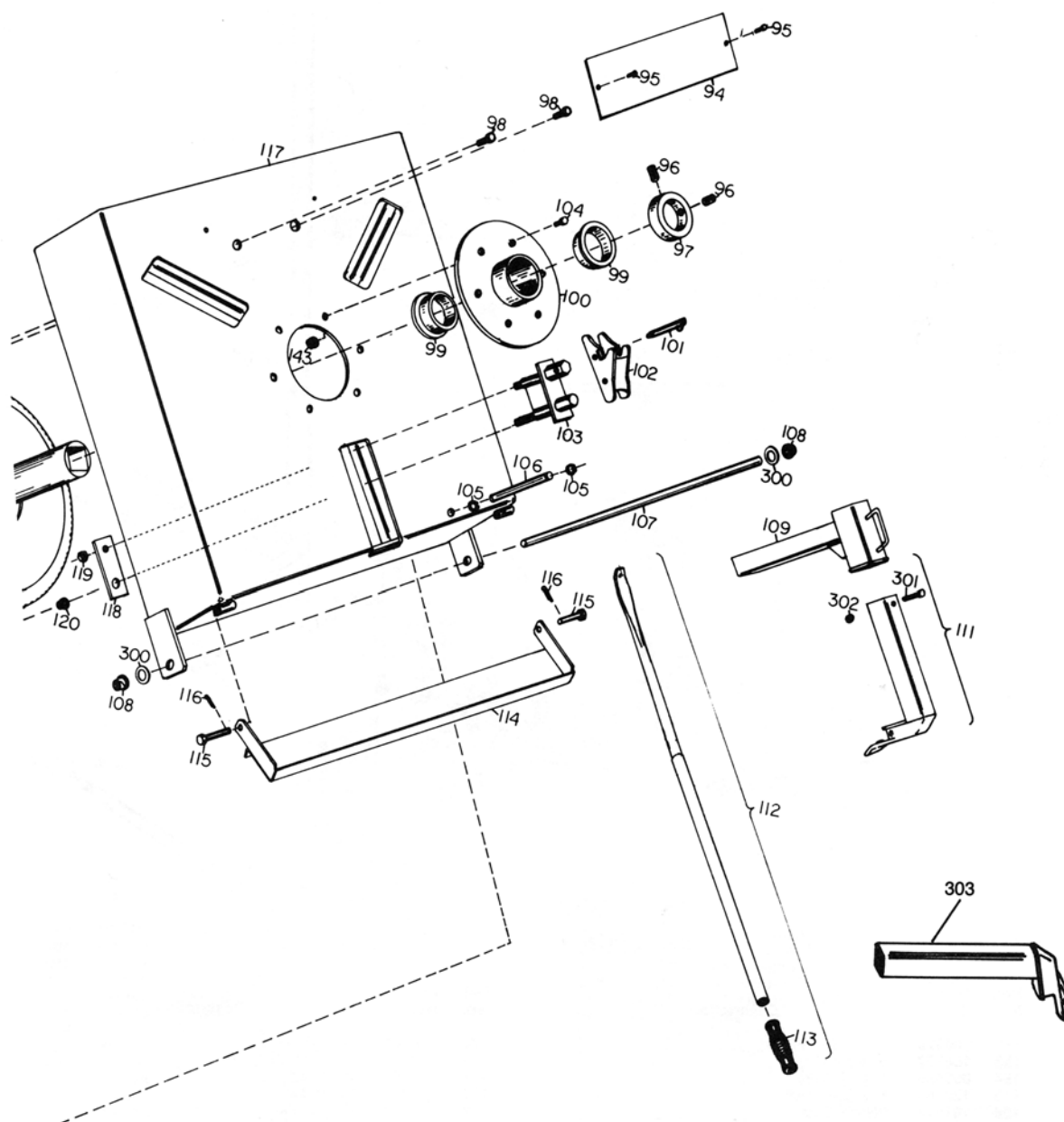
Parts Identification

Working Table

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
95	8104945	1/4 Self Tapping Bolt (Ea.)	108	8106007	3/4 Nylon Bearing
96	8106301	Quill Set Screw	109	8120082	Combo Tee
97	8120015	Quill Collar	111	8120092	Combo Tool Assembly
98	8120063	1/2-13 Hex Head Cap Screw (Ea.)	112	8120334	Bead Lifting Tool
99	8120012	Flange Bearing (Ea.)	113	8107515	Handle Grip
100	8120010	Crown Flange Bearing	114	8120343	Apron
101	8120088	Detent Pin Clamp (Ea.)	115	8120340	Clevis Pin 3/8 x 2-5/8 (Ea.)
102	8120075	Clamp Plate (Ea.)	116	8107419	Hair Pin Clip
103	8120057	Clamp Carrier (Ea.)	117	8120400	Table Chassis
104	8106302	3/8 Whiz Lock Bolt (Ea.)	118	8120053	Carrier Bottom Plate (Ea.)
105	8101001	3/4 Snap Ring (Ea.)	119	8120452	9/16 - 12 Hex. Jam Nut w/lock (Ea.)
106	8120048	Air Cylinder Pivot	120	8120054	Clamp Carrier Bushing (Ea.)
107	8120180	Rod Table Top Pivot	121	8120068	Flange Bearing Short



Parts Identification

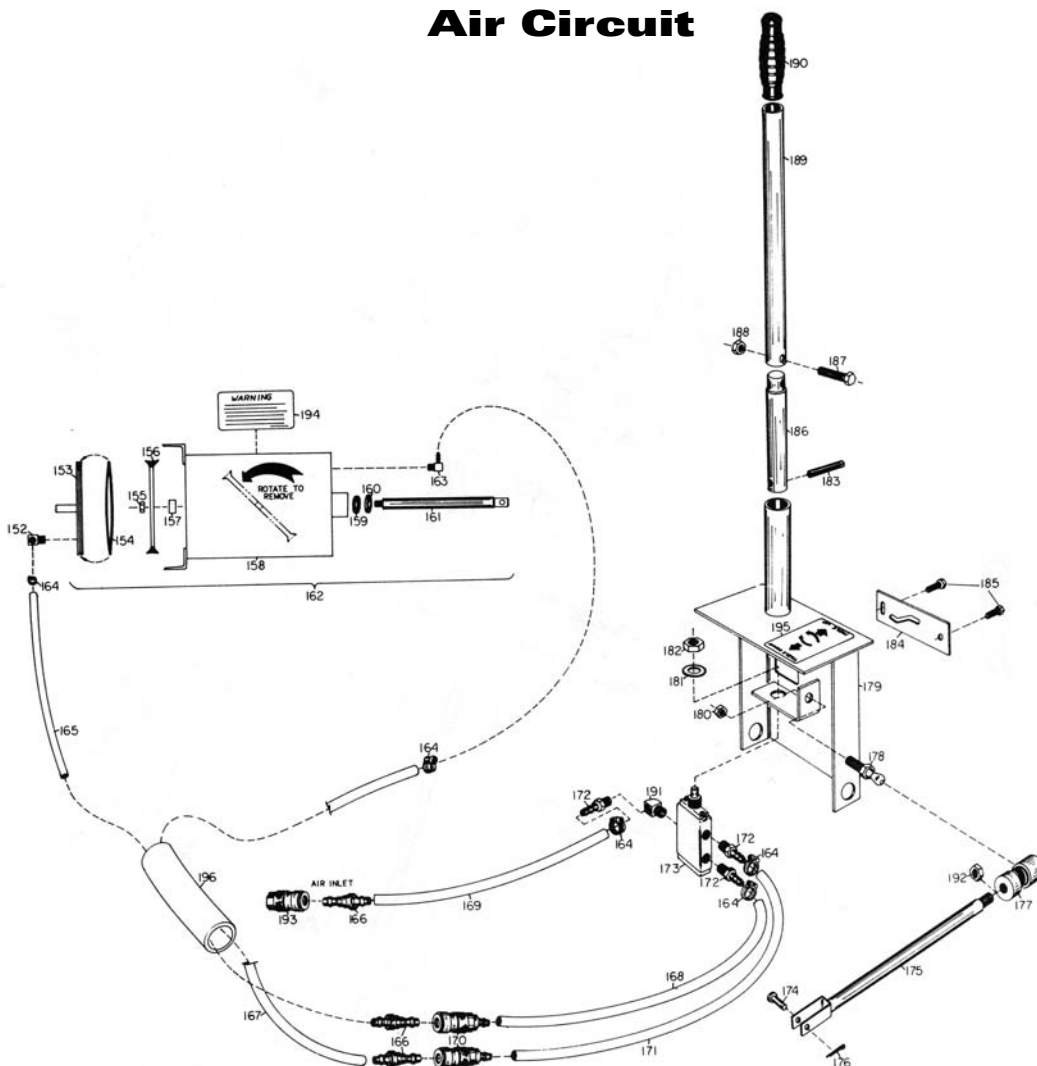


ITEM	PART NO.	DESCRIPTION
122	8120067	Hydraulic Motor Spacer Plate
123	8120021	Quill & Gear
124	8120087	1/2 Clevis Pin Long (Ea.)
125	8120430	1/2 Short Groove Pin (Ea.)
127	8120050	Air Cylinder Extension
128	8120429	1/16 x 1-1/2 Clevis Pin
129	8106645	5" Air Cylinder
130	8120065	Pinion Gear Motor
131	8120066	3/8 x 1-1/2 Spiral Pin
132	8120071	Hydraulic Motor
133	8120027	Shim (Ea.)
134	8120020	Wave Spring
135	8120399	Lower Cover Plate Assembly
136	8120018	Lower Flange Bearing
137	8120091	Round Head Drive Stud (Ea.)
138	8120325	5/16 x 1 Serrated Washer Head Screw (Ea.)

ITEM	PART NO.	DESCRIPTION
139	8120047	Clamp Timing Link
140	8120423	Bolting Plate (Ea.)
141	8120055	5/8-11 NC Flange Nut (Ea.)
142	8120004	Cam Plate
143	8120424	3/8 Washer Head Lock Nut
144	8120458	1/2 Lock Nut
145	8120386	5/16 Clamps
146	8181979	Snap Ring 1/2"
147	8120443	Lower Cover Warning Decal
149	8120462	Hose Pad
300	8101253	3/4" Machine Bushing
301	8181137	3/8 x 2-1/4 N.C. HHCS
302	8000516	3/8 Lock Nut
303	8120564	Duplex Combo Tool

Parts Identification

Air Circuit

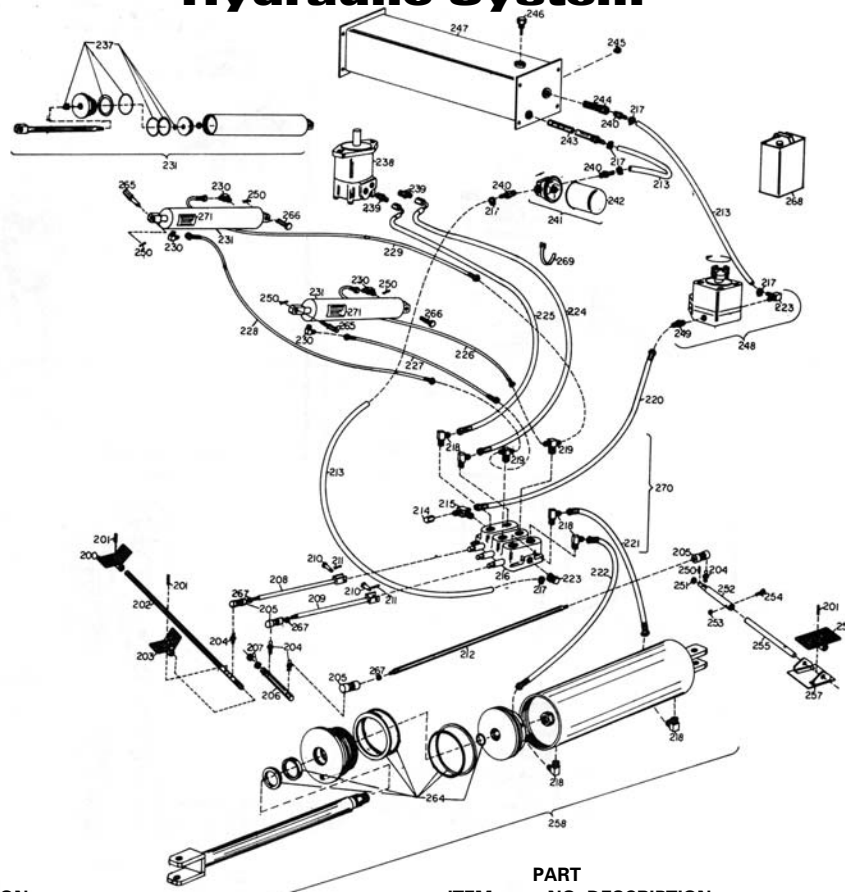


ITEM	PART NO.	DESCRIPTION
152	8000376	1/4" x 90 degree Fitting
153	8106652	Bottom Cap
154	8000465	Cap O-ring
155	8120463	3/4" Jam Nut
156	8107576	Piston Cup
157	8107511	Spacer
158	8106646	Barrel Weldment
159	8106835	Rod Seal
160	8106657	Wiper Seal
161	8106779	Piston Seal
162	8106645	5" Cylinder Assembly
163	8105635	90 degree Short Fitting
164	8000376	Hose Clamp
165	8120270	Hose 1/4" I.D. x 26" Red
166	8106319	Quick Coupler Male
167	8120268	Air Hose 32"
168	8120450	1/4" x 8" Air Hose Red
169	8120264	Air Hose 44"
170	8106320	Quick Coupler Female
171	8120271	Hose 8"
172	8104844	1/4" Hose Fitting
173	8120315	Air Valve
174	8106455	1/4" Clevis Pin

ITEM	PART NO.	DESCRIPTION
175	8120161	Long Linkage
176	8120469	Hair Pin Clip
177	8106848	Retainer
178	8106847	Pivot Ball
179	8120181	Clamp Valve Bracket
180	8000516	3/8" Lock Nut
181	8104613	5/8" External Lock Washer
182	8104611	5/8" Jam Nut N.F.
183	8101094	1/4" x 2 1/2 Spring Pin
184	8120381	Valve Adjusting Plate
185	8106301	1/4" Self-Tapping Screw
186	8120178	Handle Shaft Valve
187	8120321	1/4" x 1-1/4" Cap Screw N.C.
188	8000591	1/4" Lock Nut N.C.
189	8120182	Valve Bracket Handle
190	8120332	Handle Grip
191	8120316	1/8" x 1/8" Street ELL
192	8120368	3/8" x 24 Jam Nut
193	8120440	Quick Coupler-Female
194	8120445	Decal Air Cylinder
195	8120349	Instruction Decal (Handle)
196	8120473	Rubber Tube

Parts Identification

Hydraulic System

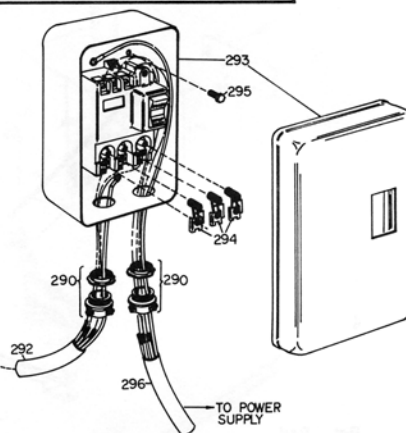
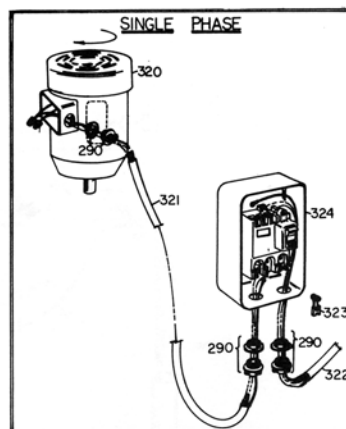
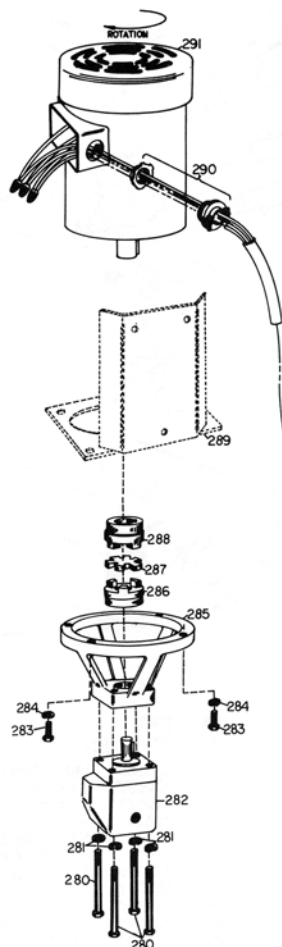
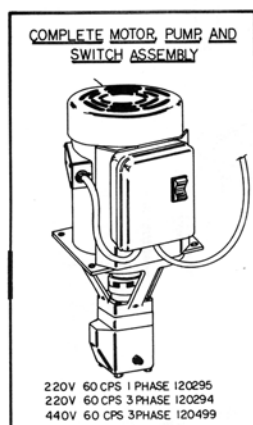


ITEM	PART NO.	DESCRIPTION
200	8120385	Foot Pedal L.H.
201	905561	1/4 x 1-1/4 Roll Pin (Ea.)
202	8120179	Pedal Rod
203	8120140	Foot Pedal R.H.
204	8106847	Pivot Ball (Ea.)
205	8106848	Retainer (Ea.)
206	8120196	Bead Loosener Valve Shaft
207	8101001	3/4" Snap Ring (Ea.)
208	8120161	Long Linkage Rod
209	8120163	Short Linkage Rod
210	8106455	1/4" Clevis Pin
211	8120469	Hair Pin Clip
212	8120193	Bead Loosener Linkage Tube
213	8120252	1/2" I.D. Rubber Hose
214	8120287	3/8" JIC Cap
215	8120288	3/8" x 3/8" JIC Tee
216	8120553	Control Valve and Mtg. Hwd.
217	8101346	Hose Clamp (Ea.)
218	8120286	1/4 NPT x 3/8 JIC 90 degree ELL (Ea.)
219	8120290	Plug & Tee Assembly (Ea.)
220	8120227	Hose Assembly 5/16" x 16"
221	8120229	Hose Assembly 5/16" x 24-3/4"
222	8120228	Hose Assembly 5/16" x 23"
223	8120235	90 degree Fitting 3/8 NPT x 1/2 Hose (Ea.)
224	8120226	Hose Assembly 5/16" x 71"
225	8120297	Hose Assembly 5/16" x 71"
226	8120233	Hose Assembly 1/8" x 20"
227	8120234	Hose Assembly 1/8" x 17"
228	8120232	Hose Assembly 1/8" x 54"
229	8120231	Hose Assembly 1/8" x 61"
230	8120213	90 degree Fitting 1/4" Tube 1/4 NPT (Ea.)

ITEM	PART NO.	DESCRIPTION
231	8120239	Lift Cylinder (Ea.)
237	8120527	Seal Kit Lift Cyl. (Ea.)
238	8120071	Hydraulic Motor
239	8120249	ST 3/8 x 7/8 ST Thread Fitting (Ea.)
240	8120217	ST Fitting 3/4 NPT 1/2 Hose
241	8120221	Filter Comp.
242	8120222	Filter Only
243	8120377	Baffle Tube
244	8120220	1 x 3/4 x 6 Strainer
245	8120344	1/4 NPT Pipe Plug
246	8120291	Breather Cap Assembly
247	8120151	Reservoir
248	8120555	Replacement Hydraulic Pump Assy.
249	8120210	ST Fitting 3/8 Tube 3/8 NPT
250	8107419	Hitch Pin
251	8301121	9/16" Washer
252	8120305	Pedal Extension
253	8000591	1/4" Lock Nut
254	8105390	1/4 x 1-1/2 Cap Screw
255	8120312	Rod Extension
256	8120143	Foot Pedal
257	8120147	Pedal Base
258	8120240	Bead Loosener Cylinder
264	8120420	Seal Kit B.L. Cylinder
265	8120089	1/2" Clevis Pin
266	8120129	2-1/4 Clevis Pin
267	8120368	3/8 - 24 Jam Nut
268	8120454	1 Gal. Hydraulic Oil
270	8120242	Valve with Fittings & Mtg. Hwd.
271	8120444	Warning Decal Hyd. Cyl.

Parts Identification

Electric System

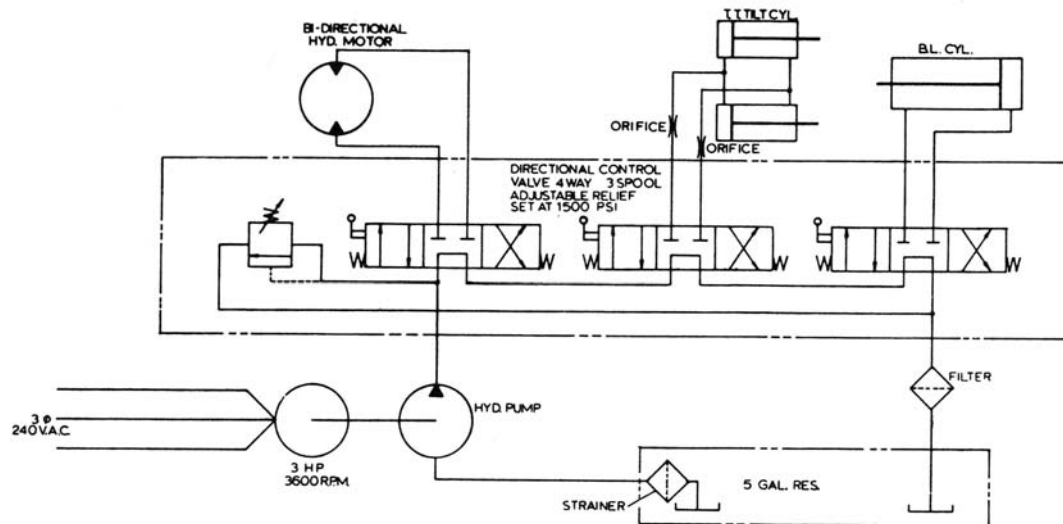


ITEM	PART NO.	DESCRIPTION
280	8120324	5/16" x 3-1/2" Cap Screw (Ea.)
281	8120421	5/16" Lock Washer (Spring Lock) (Ea.)
282	8120208	Hydraulic Pump
283	8108517	3/8" x 1-1/2" NC HHCS (Ea.)
284	8000542	3/8" Lock Washer
285	8120206	Bell Housing
286	8120246	Coupling LH 7/16" I.D.
287	8120250	Spider - Rubber
288	8120247	Coupling RH 5/8" I.D.
289	8120336	Switch Box Bracket
290	8120280	3/4" Cable Connector
291	8120205	Electric Motor 3 Phase
292	8120278	Patch Cord 3 Phase

ITEM	PART NO.	DESCRIPTION
293	8184482	Electric Switch 3 Phase
294	8184476	Switch Heater (208-230V)
295	8104596	10-24 Screw
296	8120201	Electric Cord 3 Phase
SINGLE PHASE PARTS		
320	8120204	Electric Motor 1 Phase
321	8120279	Patch Cord 1 Phase
322	8120262	Electric Cord 1 Phase
323	8184475	Switch Heater 1 Phase
324	8184481	Electric Switch 1 Phase

Parts Identification

Hydraulic Schematic



Electrical Schematics

STANDARD USA MODELS

COATS MOTOR P/N	PHASE	VOLTAGE A/C	CPS	HEATER COAT SP/N	SQUARE-D	QTY	COAT CODE	SEE NOTE 3
120204	1	208-230	60	8184475	B22.0	1	09	45A IP
120205	3	208-230 see note 1	60	8184476	B11.5	3	093	25AM
120205	3	440	60	8184477	B6.25	3	094	15AM

NOTE1 - MOTOR MAY BE SINGLE OR DUAL VOLTAGE

INTERNATIONAL MODELS

COATS MOTOR P/N	PHASE	VOLTAGE A/C	CPS	HEATER COAT SP/N	SQUARE-D	QTY	COAT CODE	SEE NOTE 3
120467	3	575	60	8184478	B4.15	3	093	H 10A IP
120205	3	190	50	8184479	B14.0	3	093	D 30A IP
120205	3	200	50	8184476	B11.5	3	093	E 25AM
120205	3	380	50	8184480	B6.90	3	093	F 15AM
120205	3	400-415	50	8184477	B6.25	3	093	G 15A IP
120551	3	220	50	8184476	B11.5	3	093	J 25AM
120551	3	440	50	8184477	B6.25	3	093	K 15AM
120552	3	380-440	50	8184480	B6.90	3	093	L 15A IP

NOTE2 - SPECIAL MOTOR REQUIRES MIN. OF 2 WEEK LEAD TIME

NOTE3 - SUGGESTED SERVICE LINE SERVICE PROTECTION

